

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

SECTION 1. IDENTIFICATION

Product name : Solstice® ZE Refrigerant (R-1234ze(E))

Number : 000000016095

Product Use Description : Refrigerant

Manufacturer or supplier's details : Honeywell International Inc.
115 Tabor Road
Morris Plains, NJ 07950-2546

For more information call : 800-522-8001
+1-973-455-6300(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : Medical: 1-800-498-5701 or +1-303-389-1414
: Transportation (CHEMTREC): 1-800-424-9300 or +1-703-527-3887
:
: (24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Form : Liquefied gas

Color : colourless

Odor : slight ether-like

Classification of the substance or mixture

Classification of the substance or mixture : Gases under pressure, Liquefied gas
Simple Asphyxiant

GHS Label elements, including precautionary statements

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

Symbol(s)

:



Signal word

: Warning

Hazard statements

: Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.

Precautionary statements

: **Prevention:**

Use personal protective equipment as required.

Storage:

Protect from sunlight. Store in a well-ventilated place.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

: Substance

Chemical name	CAS-No.	Concentration
trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	100.00 %

SECTION 4. FIRST AID MEASURES

Inhalation

: Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician.

Skin contact

: Rapid evaporation of the liquid may cause frostbite. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. Call a physician if irritation develops

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

or persists.

Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In case of frostbite water should be lukewarm, not hot. If symptoms persist, call a physician.

Ingestion : Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. Call a physician immediately.

Notes to physician

Indication of immediate medical attention and special treatment needed, if necessary : Treat frost-bitten areas as needed.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water mist
Dry powder
Foam
Carbon dioxide (CO₂)

Specific hazards during firefighting : Contents under pressure.
Heating will cause pressure rise with risk of bursting
Cool closed containers exposed to fire with water spray.
Product is not combustible under normal conditions.
However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.
Do not allow run-off from fire fighting to enter drains or water courses.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Some risk may be expected of corrosive and toxic decomposition products.
Fire may cause evolution of:
Hydrogen fluoride
Carbon oxides
Carbonyl halides
Halogenated compounds

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

Special protective equipment for firefighters : In the event of fire and/or explosion do not breathe fumes. Wear self-contained breathing apparatus and protective suit. No unprotected exposed skin areas. Exposure to decomposition products may be a hazard to health.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Immediately evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Wear personal protective equipment. Unprotected persons must be kept away. Remove all sources of ignition. Avoid skin contact with leaking liquid (danger of frostbite). Ventilate the area. After release, disperses into the air. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Avoid accumulation of vapours in low areas. Unprotected personnel should not return until air has been tested and determined safe.

Environmental precautions : Prevent further leakage or spillage if safe to do so. The product evaporates readily. Prevent spreading over a wide area (e.g. by containment or oil barriers).

Methods and materials for containment and cleaning up : Do not direct water spray at the point of leakage. Allow to evaporate.

SECTION 7. HANDLING AND STORAGE**Handling**

Precautions for safe handling : Handle with care. Avoid inhalation of vapour or mist. Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C. Follow all standard safety precautions for handling and use of

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

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Print Date 03/15/2024

compressed gas cylinders.
 Use authorized cylinders only.
 Protect cylinders from physical damage.
 Do not puncture or drop cylinders, expose them to open flame or excessive heat.
 Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.
 Do not remove screw cap until immediately ready for use.
 Always replace cap after use.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material.
 Keep away from direct sunlight.
 Fire or intense heat may cause violent rupture of packages.
 Vapours may form explosive mixtures with air.
 The product is not easily combustible.

Storage

Conditions for safe storage, including any incompatibilities : Keep containers tightly closed in a cool, well-ventilated place.
 Keep away from direct sunlight.
 Protect cylinders from physical damage.
 Store away from incompatible substances.

Further information on storage conditions : Keep only in the original container at temperature not exceeding 50°C

Advice on common storage : Do not store together with:
 Oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective measures : Do not breathe vapor.
 Avoid contact with skin, eyes and clothing.
 Ensure that eyewash stations and safety showers are close to the workstation location.

Engineering measures : Local exhaust

Eye protection : Goggles

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

- Hand protection : Protective gloves
- Skin and body protection : Impervious clothing
Wear cold insulating gloves/ face shield/ eye protection.
- Respiratory protection : In case of insufficient ventilation wear suitable respiratory equipment.
Wear a positive-pressure supplied-air respirator.
- Hygiene measures : Avoid breathing vapours, mist or gas.
Keep working clothes separately.

Exposure Guidelines

Components	CAS-No.	Value	Control parameters	Update	Basis
trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	TWA : Time weighted average	(800 ppm)	2020	WEEL:US Workplace Environmental Exposure Level
trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	TWA : Time weighted average	(800 ppm)	31.03.11	Honeywell:Limit established by Honeywell International Inc.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state : Liquefied gas
- Color : colourless
- Odor : slight ether-like
- pH : Note: neutral
- Boiling point/boiling range : -19 °C
- Flash point : Note: Not applicable

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

Evaporation rate	: Note: No data available
Flammability	: does not ignite Method: Flammability (gases)
Lower explosion limit	: Note: No LEL and UEL was assigned at standard testing conditions, 20°C., Exhibits flame limits at temperatures in excess of 28° C.
Upper explosion limit	: Note: No LEL and UEL was assigned at standard testing conditions, 20°C., Exhibits flame limits at temperatures in excess of 28° C.
Vapor pressure	: 4,271 hPa at 20 °C(68 °F) 11,152 hPa at 54.4 °C(129.9 °F)
Vapor density	: 4 Note: (Air = 1.0)
Density	: 1.17 g/cm ³ at 21.1 °C
Water solubility	: 0.373 g/l
Partition coefficient: n-octanol/water	: log Pow: 1.6
Ignition temperature	: 368 °C Method: Auto-ignition temperature
Viscosity, dynamic	: Note: No data available
Viscosity, kinematic	: Note: No data available
Oxidizing properties	: The substance or mixture is not classified as oxidizing.

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Hazardous polymerisation does not occur.
Conditions to avoid	: Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C. Can form a combustible mixture with air at pressures above atmospheric pressure. Do not mix with oxygen or air above atmospheric pressure.
Incompatible materials	: Reactions with alkali metals.
Hazardous decomposition products	: Halogenated compounds Carbon oxides Hydrogen fluoride Carbonyl halides

SECTION 11. TOXICOLOGICAL INFORMATION

Acute oral toxicity	: Note: Not applicable study technically not feasible
Acute inhalation toxicity	: Species: Mouse Note: Acute (4-Hour) Inhalation Toxicity Screening Study (mouse): No lethality at >100,000 ppm. : LC50: > 207000 ppm Exposure time: 4 h Species: Rat
Acute dermal toxicity	: Note: No data available study technically not feasible

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

Skin irritation	: Species: Rabbit Result: No skin irritation Method: OECD Test Guideline 404
Eye irritation	: Note: No data available study technically not feasible
Sensitisation	: Cardiac sensitization Species: dogs Result: Did not cause sensitisation on laboratory animals. : Species: human Result: Does not cause skin sensitisation.
Repeated dose toxicity	: Species: Rat Application Route: Inhalation Exposure time: 13 Weeks Note: Causes mild effects on the heart. NOEL 5,000 ppm
Genotoxicity in vitro	: Test Method: Chromosome aberration test in vitro Cell type: Human lymphocytes Result: negative Method: OECD Test Guideline 473 : Test Method: Ames test Result: negative
Genotoxicity in vivo	: Test Method: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis) Species: Mouse Cell type: Micronucleus Application Route: Inhalation Method: OECD Test Guideline 474 Result: negative
Reproductive toxicity	: Test Method: Two-generation study Species: Rat Application Route: Inhalation NOEL: > 20,000 ppm NOEL: > 20,000 ppm Method: OECD Test Guideline 416

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

Teratogenicity : Species: Rabbit
Method: OECD 416
Note: Did not show teratogenic effects in animal experiments.

: Species: Rat
Method: OECD 416
Note: Did not show teratogenic effects in animal experiments.

Teratogenicity : Species: Rat Application Route: Inhalation
NOAEC: 15,000 ppm
Method: OECD Test Guideline 414

Further information : Note: Excessive exposure may cause central nervous system effects including drowsiness and dizziness. Excessive exposure may also cause cardiac arrhythmia. Rapid evaporation of the liquid may cause frostbite.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity effects**

Toxicity to fish : static test
LC0: > 117 mg/l
Exposure time: 96 h
Species: Cyprinus carpio (Carp)
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : static test
EC50: > 160 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

Toxicity to algae : Growth rate
NOEC: > 170 mg/l
Exposure time: 72 h
Species: Algae

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

Method: OECD Test Guideline 201

: Biomass
 NOEC: > 170 mg/l
 Exposure time: 72 h
 Species: Algae
 Method: OECD Test Guideline 201

Elimination information (persistence and degradability)

Bioaccumulation : Note: No bioaccumulation is to be expected (log Pow <= 4).

Biodegradability : aerobic
 Result: Not readily biodegradable.

Further information on ecology

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

SECTION 14. TRANSPORT INFORMATION

DOT UN/ID No. : UN 3163
 Proper shipping name : LIQUEFIED GAS, N.O.S.
 (trans-1,3,3,3-Tetrafluoroprop-1-ene)
 Class : 2.2
 Packing group
 Hazard Labels : 2.2

IATA UN/ID No. : UN 3163
 Description of the goods : LIQUEFIED GAS, N.O.S.
 (trans-1,3,3,3-Tetrafluoroprop-1-ene)
 Class : 2.2
 Hazard Labels : 2.2
 Packing instruction (cargo) : 200

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

aircraft)
 Packing instruction : 200
 (passenger aircraft)

IMDG UN/ID No. : UN 3163
 Description of the goods : LIQUEFIED GAS, N.O.S.
 (TRANS-1,3,3,3-TETRAFLUOROPROP-1-ENE)
 Class : 2.2
 Hazard Labels : 2.2
 EmS Number : F-C, S-V
 Marine pollutant : no
 IMDG Code segregation group according chapter 3.1.4.4 : NONE,

SECTION 15. REGULATORY INFORMATION**Inventories**

US. Toxic Substances : On TSCA Inventory
 Control Act

Australia. Inventory of : On the inventory, or in compliance with the inventory
 Industrial Chemicals (AIIC),
 as amended

Canada. Canadian : All components of this product are on the Canadian DSL
 Environmental Protection
 Act (CEPA). Domestic
 Substances List (DSL)

Japan. Kashin-Hou Law : On the inventory, or in compliance with the inventory
 List

Korea. Existing Chemicals : On the inventory, or in compliance with the inventory
 Inventory (KECI)

Philippines. Inventory of : Not in compliance with the inventory
 Chemicals and Chemical
 Substances (PICCS)

China. Inventory of Existing : On the inventory, or in compliance with the inventory
 Chemical Substances
 (IECSC)

New Zealand. Inventory of : On the inventory, or in compliance with the inventory

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

Chemicals (NZIoC), as
published by ERMA New
Zealand

Taiwan Chemical : On the inventory, or in compliance with the inventory
Substance Inventory (TCSI)

National regulatory information

SARA 302 Components : No chemicals in this material are subject to the reporting
requirements of SARA Title III, Section 302.

SARA 313 Components : This material does not contain any chemical components with
known CAS numbers that exceed the threshold (De Minimis)
reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards : Acute Health Hazard
Sudden Release of Pressure Hazard

California Prop. 65 : This product does not contain any chemicals known to State of
California to cause cancer, birth defects, or any other
reproductive harm.

SECTION 16. OTHER INFORMATION

	HMIS III	NFPA
Health hazard	: 1	2
Flammability	: 1	1
Physical Hazard	: 0	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the
use of individuals trained in the particular system.

Solstice® ZE Refrigerant (R-1234ze(E))**000000016095**

Version 1.9

Revision Date 01/25/2024

Print Date 03/15/2024

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group